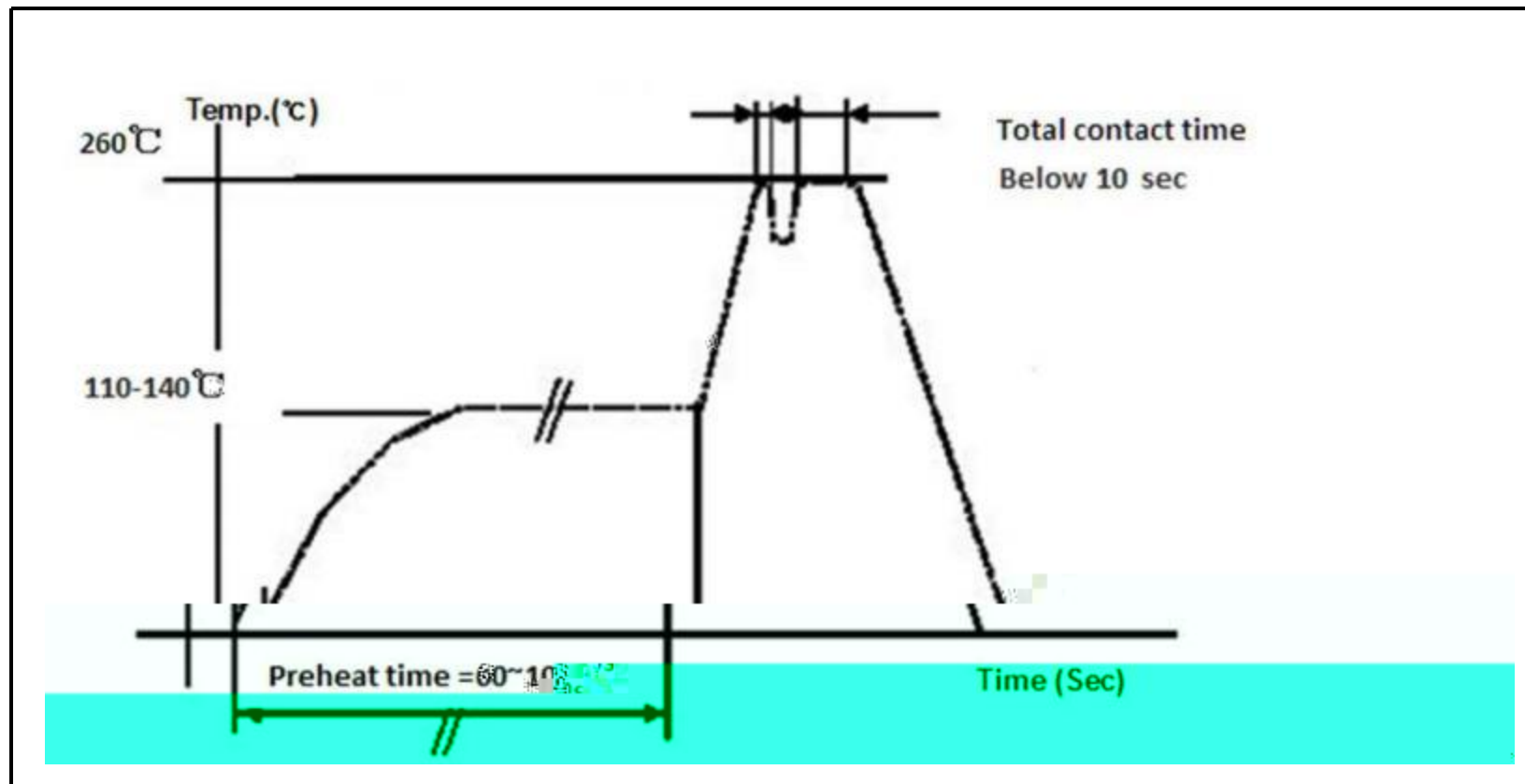






Melting Point of Solder (Sn Ag Cu)	217
Ramp-up Rate to 217 (Melting Point of Solder)	3 /sec
Time at Temp.>217 (Melting Point of Solder)	60~150 Sec
Peak Temperature	255

